

## Technical Data Sheet

### Preface

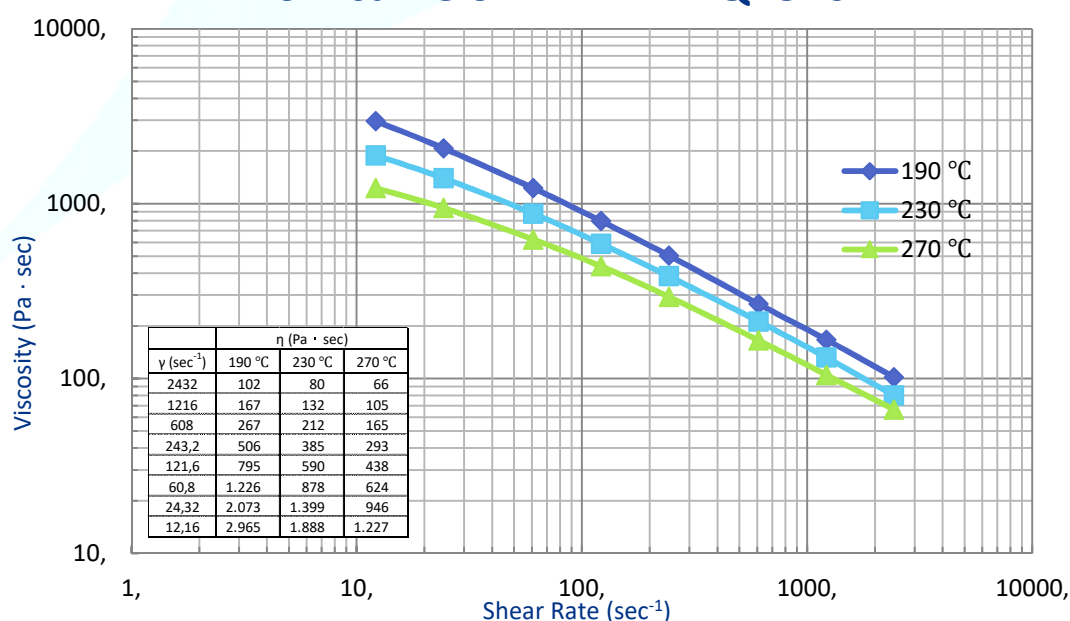
**ADMER™ QB510E** is a maleic anhydride grafted, homo-PP based standard adhesive for bottles, sheets and films composed of Polypropylene and EVOH or PA.

### Properties

| Item                      | Value | Unit              | ASTM Testing Method |
|---------------------------|-------|-------------------|---------------------|
| MFR (230°C, 2.16kg)       | 2.6   | g/10 min          | D1238               |
| Density                   | 0.90  | g/cm <sup>3</sup> | D1505               |
| Tensile Strength at Yield | 24    | MPa               | D638                |
| Tensile Strength at Break | 29    | MPa               | D638                |
| Elongation at Break       | > 500 | %                 | D638                |
| Izod Impact Strength      | 380   | J/m <sup>2</sup>  | D256                |
| Shore Hardness            | 65    | D scale           | D2240               |
| Vicat Softening Point     | 142   | °C                | D1525               |
| Melt Temperature          | 164   | °C                | D3418               |

Vicat measured at load 1 (10N), rate A (50°C/h)

### Flow curve of ADMER™ QB510E



## Processing

The recommended processing temperatures for ADMER™ can be found in our temperature proposal.

Maximum temperature: 300 °C; Temperatures above the upper limit or long residence times of molten resin may lead to decomposition of the polymer. Decomposition products may be carbon monoxide, carbon dioxide, hydrocarbons and water.

Whilst the extrusion process is either interrupted or terminated:

Less than 2 hours: Screw rotation can be stopped maintaining temperature.

More than 2 hours: Purge out and shut down in accordance with common procedure.

## Handling

ADMER™ resins are supplied in the form of small, free flowing pellets and can be easily handled with commercially available equipment. As long as ADMER™ is stored under good conditions, it does not require any special care in storage. Precaution should be taken in opening the package to avoid contamination by foreign materials.

Since ADMER™ is a non-hygroscopic material, it absorbs less moisture than non-polyolefin polymers. Therefore, ADMER™ does not require drying prior to processing.

ADMER™ can be disposed of by either landfill or incineration. However, any disposal must comply with local regulations and recommendations.

## Food Status

This information is only suitable for grade selection. For detailed information always refer to our Food Contact Status Declaration which is available on request. It is the full responsibility of the manufacturer of food contact materials or articles to ensure the suitability of above mentioned ADMER™ grade in its intended application.

EU: Monomers and additives are listed as authorized monomers/additives in Annex I of Regulation (EU) No. 10/2011 as amended. Please refer to our Food Contact Status Declaration regarding substances restricted by SMLs and Dual Use Additives. (Status: 8th August 2019).

USA: This ADMER™ grade conforms to FDA 21 CFR §175.105 (Adhesives) for indirect food contact. Please contact us for further details.

### Disclaimer:

The information and numerical results are for information only and are given in good faith.

In view of numerous factors of which we are unaware and which are beyond our control regarding the use of our products, we cannot guarantee that this information covers all possible aspects of the subject. Moreover, we cannot accept any responsibility with regard to patents for applications and processes described.