

## Technical Data Sheet

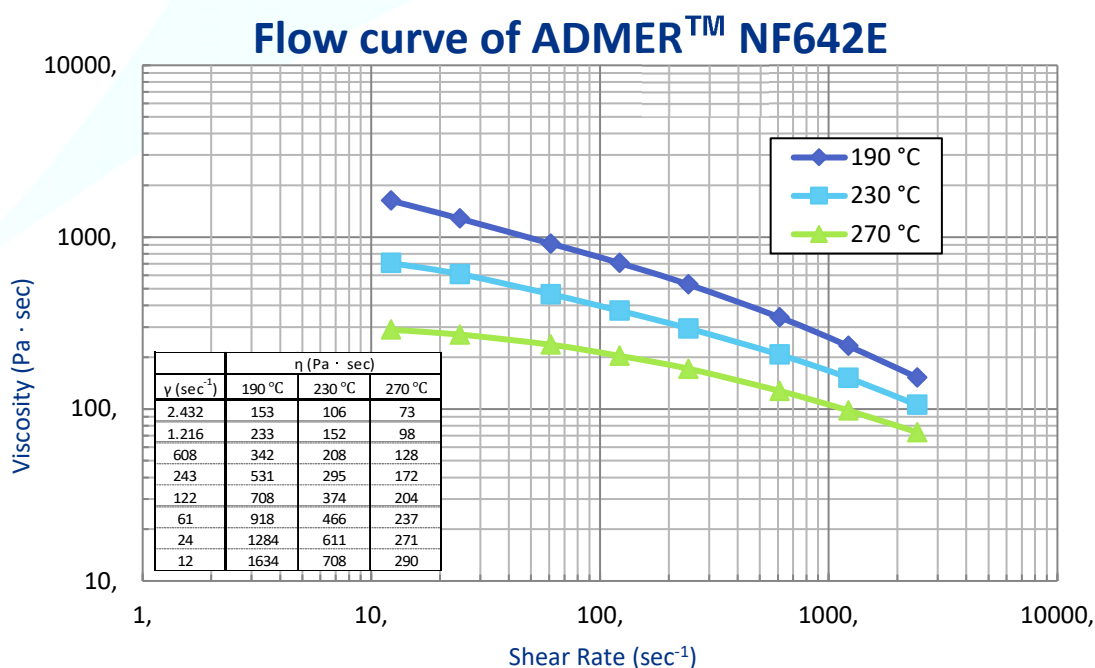
### Preface

**ADMER™ NF642E** is a maleic anhydride grafted, LLDPE-based adhesive concentrate. Used with a sufficient blending ratio, it offers strong adhesion performance between PE and PA or EVOH in multilayer blown & cast film, sheets and bottle applications.

### Properties

Item	Value	Unit	Testing Method
MFR (190°C, 2.16kg)	4.5	g/10 min	ASTM D1238
Density	0.92	g/cm <sup>3</sup>	ASTM D1505
Tensile Strength at Yield	-	MPa	ASTM D638
Tensile Strength at Break	32	MPa	ASTM D638
Elongation at Break	> 500	%	ASTM D638
Izod Impact Strength	no break	J/m <sup>2</sup>	ASTM D256
Shore Hardness	47	D scale	ASTM D2240
Vicat Softening Point	92	°C	ASTM D1525
Melting Point	108	°C	ASTM D3418

Vicat measured at load 1 (10N), rate A (50°C/h)



## Processing

The recommended processing temperatures for ADMER™ can be found in our temperature proposal.

Maximum temperature: 300 °C; Temperatures above the upper limit or long residence times of molten resin may lead to decomposition of the polymer. Decomposition products may be carbon monoxide, carbon dioxide, hydrocarbons and water.

Whilst the extrusion process is either interrupted or terminated:

Less than 2 hours: Screw rotation can be stopped maintaining temperature.

More than 2 hours: Purge out and shut down in accordance with common procedure.

Since adhesion strength depends on many factors, the customer, at its own risk, will need to choose a suitable PE resin as a diluting partner and to select the proper blending ratio. Please also note that adhesion strength highly depends on individual processing conditions.

## Handling

ADMER™ resins are supplied in the form of small, free flowing pellets and can be easily handled with commercially available equipment. We recommend to store ADMER™ at a dry and clean place at room temperature without sunlight exposure. Precaution should be taken in opening the package to avoid contamination by foreign materials.

Due to the high grafting level, ADMER™ NF642E needs to be dried, if material out of a previous opened bag is used. ADMER™ NF642E out of unopened bags can be used without drying.

ADMER™ can be re-used, recycled or incinerated with energy recovery. We do not recommend disposing of ADMER™ on a landfill. However, any disposal must comply with local regulations and recommendations.

## Food Status

This information is only suitable for grade selection. For detailed information always refer to our Food Contact Status Declaration which is available on request. It is the full responsibility of the manufacturer of food contact materials or articles to ensure the suitability of above mentioned ADMER™ grade in its intended application.

EU: Monomers and additives are listed as authorized monomers/additives in Annex I of Regulation (EU) No. 10/2011 as amended to the current date. Please refer to our Food Contact Status Declaration regarding substances restricted by SMLs and Dual Use Additives.

USA: This ADMER™ grade conforms to FDA 21 CFR §175.105 (Adhesives). Please contact us for further details.

### Disclaimer:

The information and numerical results are for information only and are given in good faith.

In view of numerous factors of which we are unaware and which are beyond our control regarding the use of our products, we cannot guarantee that this information covers all possible aspects of the subject. Moreover, we cannot accept any responsibility with regard to patents for applications and processes described.