

Technical Data Sheet

Preface

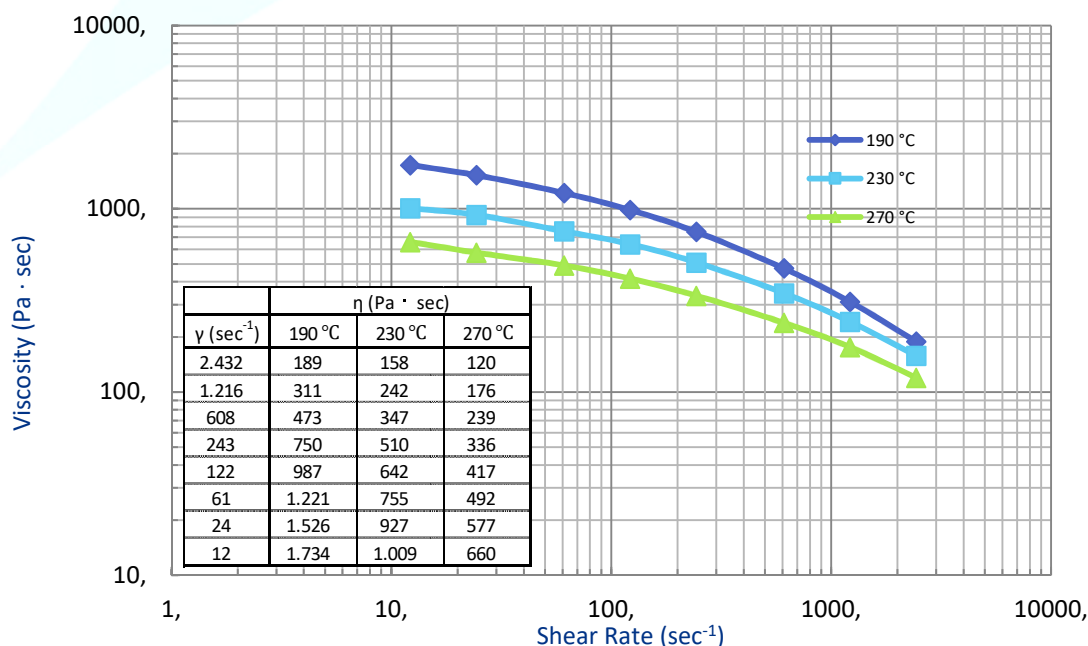
ADMER™ AT2397E is designed for multilayer pipes composed of polyethylene (PE_x, PE-RT) and aluminum. It offers advanced adhesion durability, high heat resistance and good processability for PE and PA.

Properties

| Item | Value | Unit | ASTM Testing Method |
|---------------------------|----------|-------------------|---------------------|
| MFR (190°C, 2.16kg) | 4.0 | g/10 min | D1238 |
| Density | 0.92 | g/cm ³ | D1505 |
| Tensile Strength at Yield | 10 | MPa | D638 |
| Tensile Strength at Break | 21 | MPa | D638 |
| Elongation at Break | > 500 | % | D638 |
| Izod Impact Strength | No Break | J/m ² | D256 |
| Shore Hardness | 47 | D scale | D2240 |
| Vicat Softening Point | 90 | °C | D1525 |
| Melting Temperature | 123 | °C | ISO 11357-3 |
| Oxidative Induction Time | > 45 | min | ISO 11357-6, 210°C |

Vicat measured at load 1 (10N), rate A (50°C/h)

Flow curve of ADMER™ AT2397E



Processing

The recommended processing temperatures for ADMER™ can be found in our temperature proposal.

Maximum temperature: 300 °C; Temperatures above the upper limit or long residence times of molten resin may lead to decomposition of the polymer. Decomposition products may be carbon monoxide, carbon dioxide, hydrocarbons and water.

Whilst the extrusion process is either interrupted or terminated:

Less than 2 hours: Screw rotation can be stopped maintaining temperature.

More than 2 hours: Purge out and shut down in accordance with common procedure.

Handling

ADMER™ resins are supplied in the form of small, free flowing pellets and can be easily handled with commercially available equipment. As long as ADMER™ is stored under good conditions, it does not require any special care in storage. Precaution should be taken in opening the package to avoid contamination by foreign materials.

Since ADMER™ is a non-hygroscopic material, it absorbs less moisture than non-polyolefin polymers. Therefore, ADMER™ does not require drying prior to processing.

ADMER™ can be disposed of by either landfill or incineration. However, any disposal must comply with local regulations and recommendations.

Food Status

This information is only suitable for grade selection. For detailed information always refer to our Food Contact Status Declaration which is available on request. It is the full responsibility of the manufacturer of food contact materials or articles to ensure the suitability of above mentioned ADMER™ grade in its intended application.

EU: Monomers and additives are listed as authorized monomers/additives in Annex I of Regulation (EC) No. 10/2011 as amended. Please refer to our Food Contact Status Declaration regarding substances restricted by SMLs and Dual Use Additives. (Status: 5th June 2018)

USA: This ADMER™ grade conforms to FDA 21 CFR §175.105 (Adhesives) for indirect food contact. (Status: 1st April 2018)

Pipe Approvals

Approval for the usage of certain ADMER™ grades in pipe applications must always be obtained by pipe manufacturers. We will support customers in the pipe sector in that approval process by directly disclosing the required information to authorized testing laboratories on request. Evidence of ageing resistance of ADMER™ pipe grades according to DVGW W542 and ISO2578 has been obtained.

Disclaimer:

The information and numerical results are for information only and are given in good faith.

In view of numerous factors of which we are unaware and which are beyond our control regarding the use of our products, we cannot guarantee that this information covers all possible aspects of the subject. Moreover, we cannot accept any responsibility with regard to patents for applications and processes described.